



| Program | Start Temp | Dry Time | Heat Rate | Final Temp | Hold | Vacuum Start | Vacuum Stop |
|---------------|------------|----------|-----------|------------|------|--------------|-------------|
| Oxidation | 600 | 2.00 | 80 | 975 | 1.00 | 600 | 975 |
| 1st Opaque | 400 | 4.00 | 60 | 950 | 1.00 | 450 | 950 |
| 2nd Opaque | 400 | 4.00 | 60 | 950 | 1.00 | 450 | 950 |
| 1st Buildup | 400 | 4.00 | 60 | 920 | 1.00 | 450 | 920 |
| 2nd Buildup | 400 | 4.00 | 60 | 920 | 1.00 | 450 | 910 |
| Glaze PFM | 400 | 4.00 | 60 | 880 | 1.00 | 0 | 0 |
| Zr Build Up 1 | 400 | 4.00 | 60 | 800 | 1.00 | 450 | 800 |
| Zr Build Up 2 | 400 | 4.00 | 60 | 800 | 1.00 | 450 | 780 |
| Zircon Glaze | 400 | 4.00 | 60 | 780 | 1.00 | 0 | 0 |